



# Customer Product/Process Change Notification

PCN # OES17020101\_593

Issued Date: 1/27/2017

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**REVISION 02 : 3/9/2017**

**Change affects whole product family?**  YES

**Part #'s affected (See attached if entire product family is affected)**

P/N 593xxxxx0xxF will be discontinued and replaced by 593xxxxx3xxF. See attached Affected P/N List.

**Description of Change:**

The Replacement P/N 593xxxxx3xxF is with a injection moldable Clear Silicone Lens with textured surface seated in two housing halves snapped together with one seating plane and improved LED coplanarity. The discontinued P/N 593xxxxx0xxF was with a hard transfer molded Hysol multiple lenses with a varied LED seating plane.

**Reason for Change:**

The silicone lens injection molds better with better mold yields and one lens reducing part count. The prior hard lens Transfer Molding Machine with long cycle an low yields will be Obsoleted. The new housing halves provide one seating plane for all three LEDs for better coplanarity.

**Properties of Old vs. Changed Product:**

Part Pad layout dimensions and seating plane remains the same for replacement parts.

**Disposition of Old Product:**

Use until depleted.

**Expected Implementation Date:** DEC 15,2017

Last Time Order Date: 29-Sep-17

**Customer Feedback Expected by:**

**Additional Comments: (Include Potential Risks if Appropriate)**

None

**Supporting Qualification Data:**

Not Applicable

**Approved By:**

(Minimum of three approvals are required.)

Vice President of Operations: \_\_\_\_\_

Vice President of Sales OED/Signals: Matt Boudiette

Director of Customer Service: Kathy Smith

Vice President of Marketing: \_\_\_\_\_

Director of Quality: Angel Escamilla